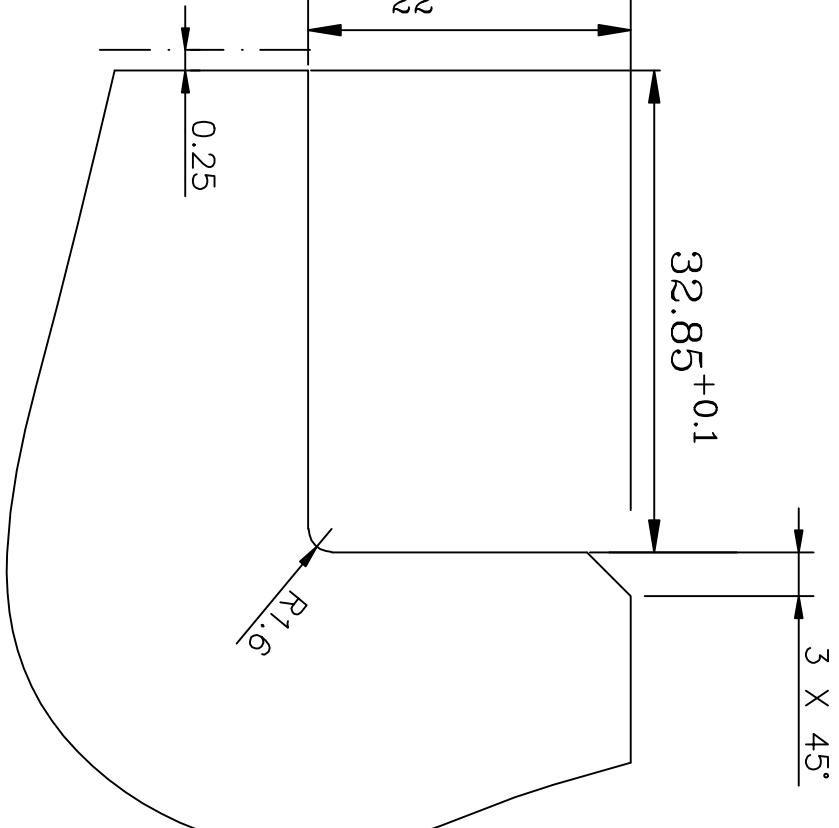
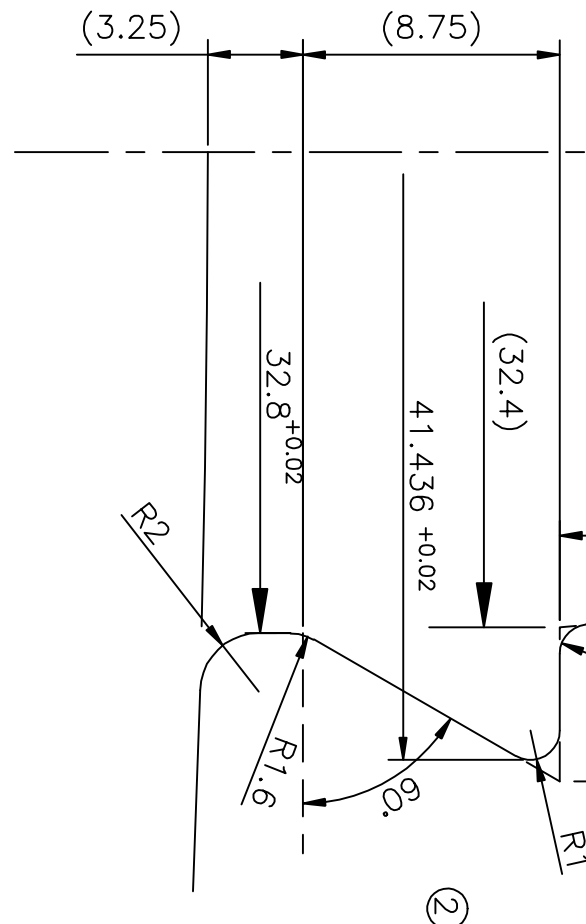
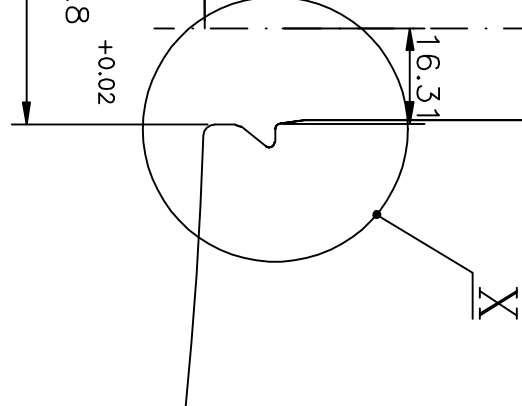
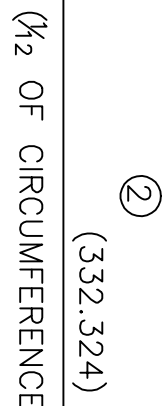
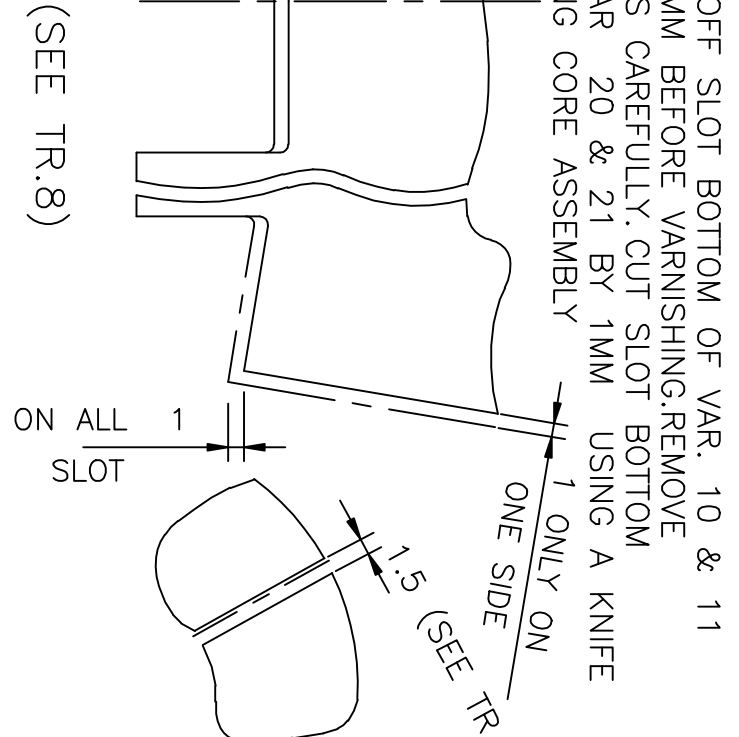


DRAWING NO.



NOTE:—

1. 48 SLOTS ON CIRCUMFERENCE.
2. 12 SEGMENTS ON CIRCUMFERENCE.
3. 4 SLOTS PER SEGMENT.
4. SHEARING/CUT LENGTH APPROX. 5980MM (FOR VAR.00)
5. SEGMENT AREA 46.9216 dm<sup>2</sup>(FOR VAR.00)



DETAIL Y

TABLE-1

VAR	REF. TO ASSY. PRG.	ITEM NO	QTY.
00	0-135-04-01100	011	7250 (incl. 1548)
12	0-135-04-01101 VAR 01	001	
01	0-135-04-01100	012	408
13	0-135-04-01101 VAR 02	001	24
02	0-135-04-01100	013	384
03	0-135-04-01100	014	456
14	0-135-04-01101 VAR 03	001	24
04	0-135-04-01100	015	432
15	0-135-04-01101 VAR 04	001	24
05	0-135-04-01100	016	432
06	0-135-04-01100	017	336
07	0-135-04-01100	018	336
08	0-135-04-01100	020	264
09	0-135-04-01100	021	264
10	0-135-04-01100	040	48
11	0-135-04-01100	041	24
16	0-135-04-01100	50	1548
17	0-135-04-01100	52	24
18	0-135-04-01100	54	24
19	0-135-04-01100	56	24
20	0-135-04-01100	57	24
21	0-135-04-01100	58	24

DETAIL-V



## TECHNICAL REQUIREMENT

1. MARK IDENTIFICATION ACCORDING TO HW 0400399, BE THEORETICAL DIMENSIONS HAVING NO TOLERANCE SHALL BE THEORETICAL.
2. DIMENSIONS FOR THE PRODUCTION OF THE RELEVANT CUTTING TOOL, DIMENSIONS IN BRACKET ARE TO DETERMINE BLANK SHEET SIZE ONLY.
3. SEGMENTS TO BE VARNISHED ON BOTH SIDES WITH VARNISH TO SPEC. A427541 .
4. OR ITS EDG.T. TO ACHIEVE AN AVERAGE FILM THICKNESS OF 8-12 UμN / EACH SIDE. INSULATION THICKNESS OF ANY INDIVIDUAL POINT SHALL BE >5.0% 220 Uμm .
5. VARNISHING OF SEGMENTS TO BE DONE IN ACCORDANCE WITH TECH. INSTRUCTIONS  
NO HW 09806528
6. ACCEPTANCE NORMS FOR VARNISHED SEGMENTS SHALL BE AS PER           TO 40009.
7. ALL THE CORNERS FOR TRIMMED SEGMENTS TO BE ROUNDED OFF.
8. THE TOP TIP CORNERS FOR TRIMMED SEGMENTS TO BE FLUTTERED BY 1MM. ON ONE SIDE TO ACHIEVE A GAP OF APPROX. 1.5MM. BETWEEN THE ADJACENT SEGMENTS. SLOT BOTTOM & ON ONE SIDE OF VAR.10&21 MAY BE CUT USING A KNIFE DURING CORE ASSEMBLY. FILE OFF SLOT BOTTOM OF VAR. 10 & 11 BY 1MM BEFORE VARNISHING.REMOVE BURRS CAREFULLY.
9. ACCEPTANCE NORMS FOR BLANK LEVEL SHALL BE AS PER TO 40143.
10. SHAPES OF TRIMMED SEGMENTS : a       b       c       d       e       f       g       h       i       j       k       l       m       n       o       p       q       r       s       t       u       v       w       x       y       z       aa       ab       ac       ad       ae       af       ag       ah       ai       aj       ak       al       am       an       ao       ap       aq       ar       as       at       au       av       aw       ax       ay       az       ba       bb       bc       bd       be       bf       bg       bh       bi       bj       bk       bl       bm       bn       bo       bp       bq       br       bs       bt       bu       bv       bw       bx       by       bz       ca       cb       cc       cd       ce       cf       cg       ch       ci       cj       ck       cl       cm       cn       co       cp       cq       cr       cs       ct       cu       cv       cw       cx       cy       cz       da       db       dc       dd       de       df       dg       dh       di       dj       dk       dl       dm       dn       do       dp       dq       dr       ds       dt       du       dv       dw       dx       dy       dz       ea       eb       ec       ed       ee       ef       eg       eh       ei       ej       ek       el       em       en       eo       ep       eq       er       es       et       eu       ev       ew       ex       ey       ez       fa       fb       fc       fd       fe       ff       fg       fh       fi       fj       fk       fl       fm       fn       fo       fp       fq       fr       fs       ft       fu       fv       fw       fx       fy       fz       ga       gb       gc       gd       ge       gf       gg       gh       gi       gj       gk       gl       gm       gn       go       gp       gq       gr       gs       gt       gu       gv       gw       gx       gy       gz       ha       hb       hc       hd       he       hf       hg       hh       hi       hj       hk       hl       hm       hn       ho       hp       hq       hr       hs       ht       hu       hv       hw       hx       hy       hz       ia       ib       ic       id       ie       if       ig       ih       ii       ij       ik       il       im       in       io       ip       iq       ir       is       it       iu       iv       iw       ix       iy       iz       ja       jb       jc       jd       je       jf       jg       jh       ji       jj       jk       jl       jm       jn       jo       jp       jq       jr       js       jt       ju       jv       jw       jx       jy       jz       ka       kb       kc       kd       ke       kf       kg       kh       ki       kj       kk       kl       km       kn       ko       kp       kq       kr       ks       kt       ku       kv       kw       kx       ky       kz       la       lb       lc       ld       le       lf       lg       lh       li       lj       lk       ll       lm       ln       lo       lp       lq       lr       ls       lt       lu       lv       lw       lx       ly       lz       ma       mb       mc       md       me       mf       mg       mh       mi       mj       mk       ml       mm       mn       mo       mp       mq       mr       ms       mt       mu       mv       mw       mx       my       mz       na       nb       nc       nd       ne       nf       ng       nh       ni       nj       nk       nl       nm       nn       no       np       nq       nr       ns       nt       nu       nv       nw       nx       ny       nz       oa       ob       oc       od       oe       of       og       oh       oi       oj       ok       ol       om       on       oo       op       oq       or       os       ot       ou       ov       ow       ox       oy       oz       pa       pb       pc       pd       pe       pf       pg       ph       pi       pj       pk       pl       pm       pn       po       pp       pq       pr       ps       pt       pu       pv       pw       px       py       pz       qa       qb       qc       qd       qe       qf       qg       qh       qi       qj       qk       ql       qm       qn       qo       qp       qq       qr       qs       qt       qu       qv       qw       qx       qy       qz       ra       rb       rc       rd       re       rf       rg       rh       ri       rj       rk       rl       rm       rn       ro       rp       rq       rr       rs       rt       ru       rv       rw       rx       ry       rz       sa       sb       sc       sd       se       sf       sg       sh       si       sj       sk       sl       sm       sn       so       sp       sq       sr       ss       st       su       sv       sw       sx       sy       sz       ta       tb       tc       td       te       tf       tg       th       ti       tj       tk       tl       tm       tn       to       tp       tq       tr       ts       tt       tu       tv       tw       tx       ty       tz       ua       ub       uc       ud       ue       uf       ug       uh       ui       uj       uk       ul       um       un       uo       up       uq       ur       us       ut       uu       uv       uw       ux       uy       uz       va       vb       vc       vd       ve       vf       vg       vh       vi       vj       vk       vl       vm       vn       vo       vp       vq       vr       vs       vt       vu       vv       vw       vx       vy       vz       wa       wb       wc       wd       we       wf       wg       wh       wi       wj       wk       wl       wm       wn       wo       wp       wq       wr       ws       wt       wu       wv       ww       wx       wy       wz       xa       xb       xc       xd       xe       xf       xg       xh       xi       xj       xk       xl       xm       xn       xo       xp       xq       xr       xs       xt       xu       xv       xw       xx       xy       xz       ya       yb       yc       yd       ye       yf       yg       yh       yi       yj       yk       yl       ym       yn       yo       yp       yq       yr       ys       yt       yu       yv       yw       yx       yy       yz       za       zb       zc       zd       ze       zf       zg       zh       zi       zj       zk       zl       zm       zn       zo       zp       zq       zr       zs       zt       zu       zv       zw       zx       zy       zz
11. POSITION OF NOTCH R1.5 IS FOR REFERENCE.IT SHOULD BE CHANGED IN CASE OF DUPLICATE DIE / MORE THAN ONE DIE

INVENTORY NO.	SIGN & DATE	REF. DRG NO.
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[illegible]

CORE SEGMENT

01350401100

SIZE A